

MESSRS.

SPECIFICATION FOR APPROVAL

承 認 書

Product	DYNAMIC SPEAKER
Part No.	ADK-1208DA-1W3 (RoHS)
Customer Approval	
Customer Project	

Approved By	Checked By	Made By
 <p>工程 BOB CHEN NOV-05-2008</p>	 <p>工程 DAVID LIU NOV-05-2008</p>	 <p>工程 TOM CHAN NOV-05-2008</p>



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EDITION:1.1

1.SPECIFICATION

ADK-1208DA-1W3(RoHS)

ITEM		SPECIFICATIONS	
01	Type	Dynamic speaker	
02	Dimension	External diameter 12 mm	
03	Rated Input Power	0.5W	
04	Max. Input Power	0.7W	
05	Impedance	8 ohm \pm 15% at 1500Hz.	
06	Resonance Frequency (Fo)	900Hz \pm 20% at Fo, 1V	
07	Sensitivity (S.P.L.)	84dB (0.1W / 0.1m) \pm 3 dB	at AVE 1.2K 1.5K 2.0K 2.5KHz.
		88dB (0.5W / 0.1m) \pm 3 dB	
08	Frequency Range	Fo – 20KHz	
09	Total Harmonics Distortion	Max 8 % at 1 KHz,0.5W.	
10	Voice Coil	Diameter 6.5 mm	
11	Magnet	Rare earth permanent (Nd-Fe-B) magnet Φ 5.9 x 1.0 mm	
12	Weight	1.0g \pm 5%g	
13	Appearance	Should not exist any obstacle to be harmful to normal operation; damages, cracks, rusts and distortions, etc.	
14	Operation Test	Must be normal at program source – 0.5W	
15	Buzz, Rattle, etc.	Should not be audible at 2.0V sine Wave between Fo to 20KHz	
16	Polarity	When positive voltage is applied to the terminal marked (+), diaphragm should move to the front.	
17	Terminal Strength	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.	
18	Temperature	Operating temperature: -20°C to +60°C	
		Storage temperature: -30°C to +70°C	

1. MEASURING METHOD

2-1 .Test Condition

STANDARD

Temperature : 15 ~ 35°C

Relative humidity : 45% ~ 85%,

Atmospheric pressure : 860mbar to 1060mbar.

JUDGEMENT

Temperature : 20±3°C

Relative humidity : 60% ~ 70%,

Atmospheric pressure : 860mbar to 1060mbar

2-2 . Standard Test Fixture

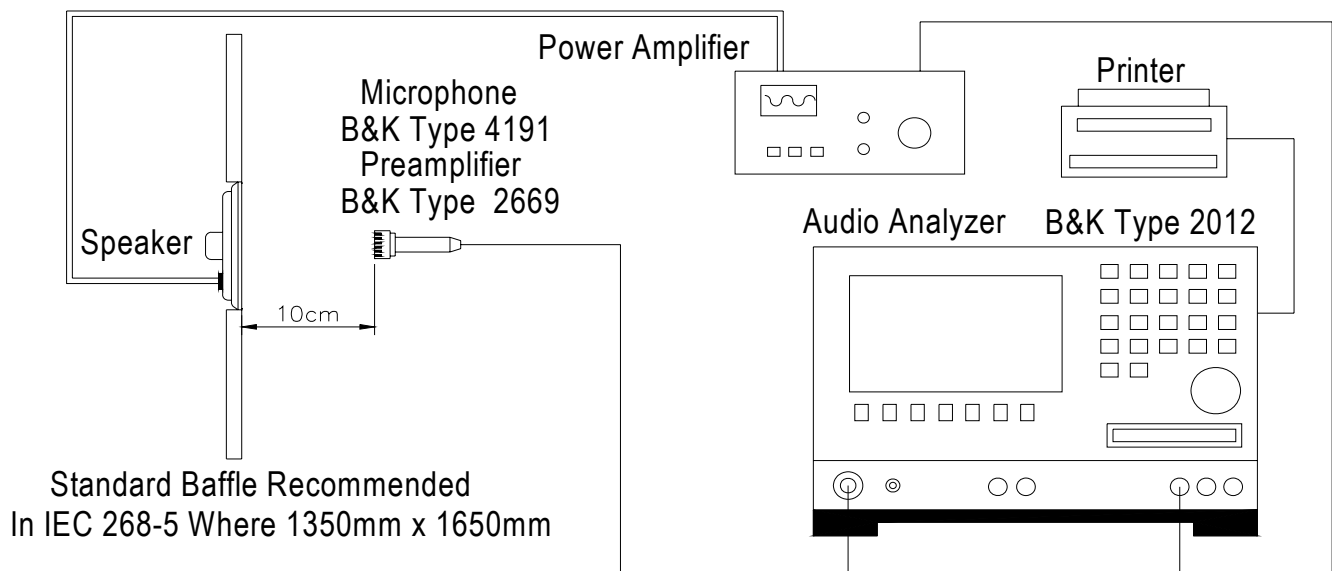
1.Input Power : 0.5W (2.0 V)

2.Zero Level : -dB

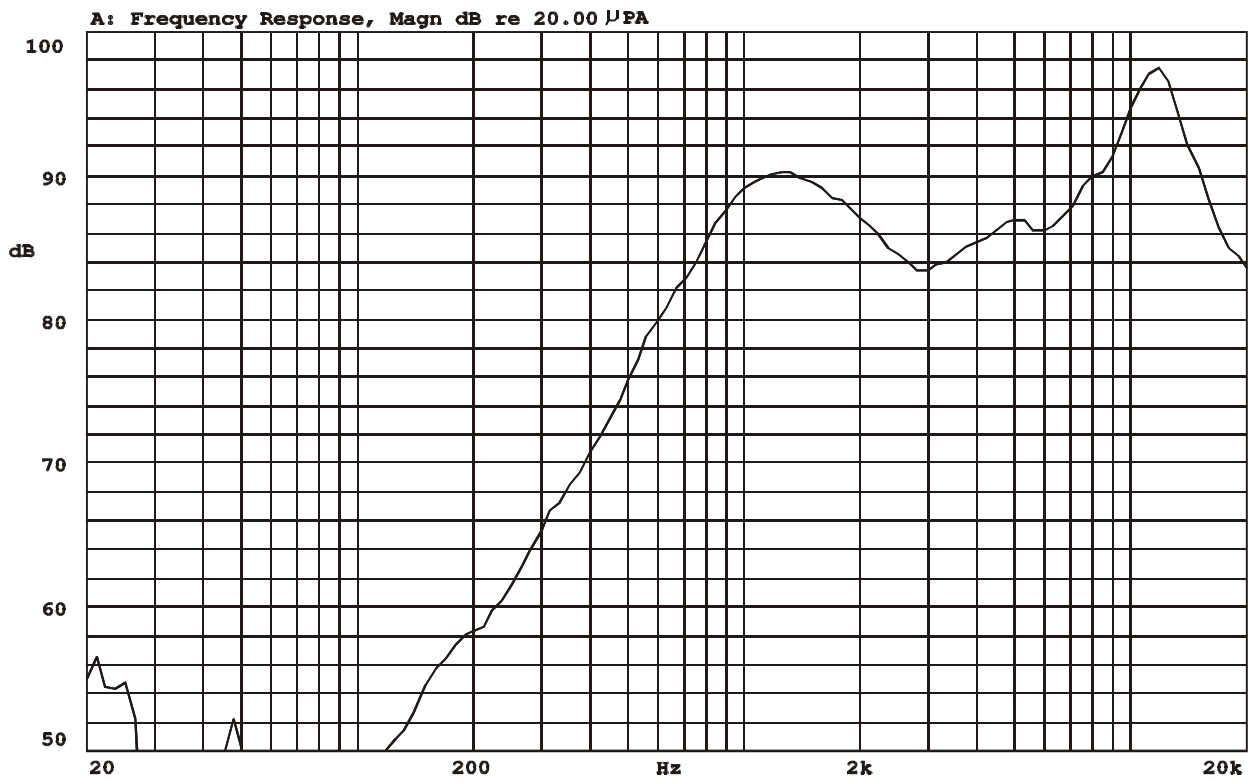
3.Mode : SPEAKER

4.potentiometer Range : 50dB

5.Sweep Time : 0.5sec



2-3. Frequency Response Curve

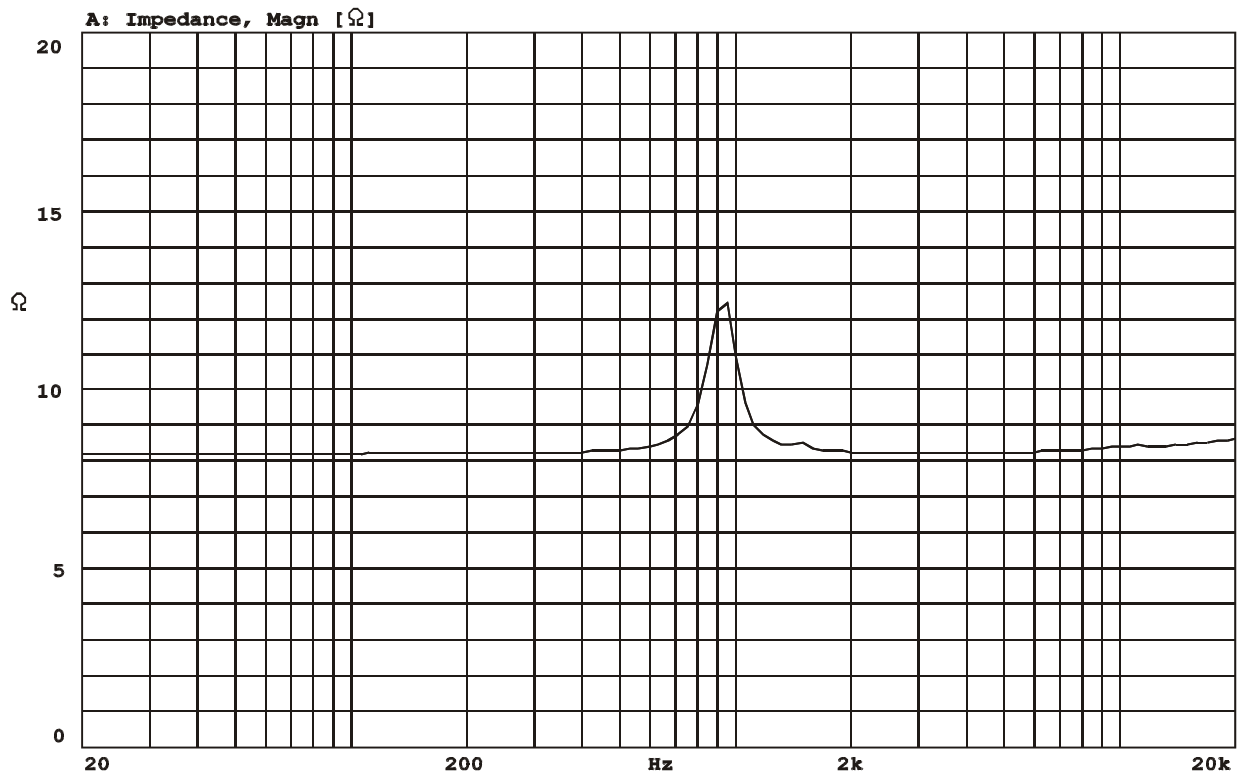


Mode: SPEAKER



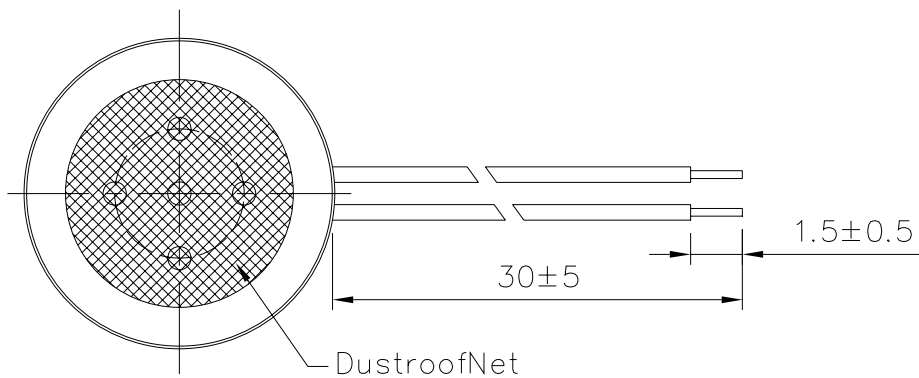
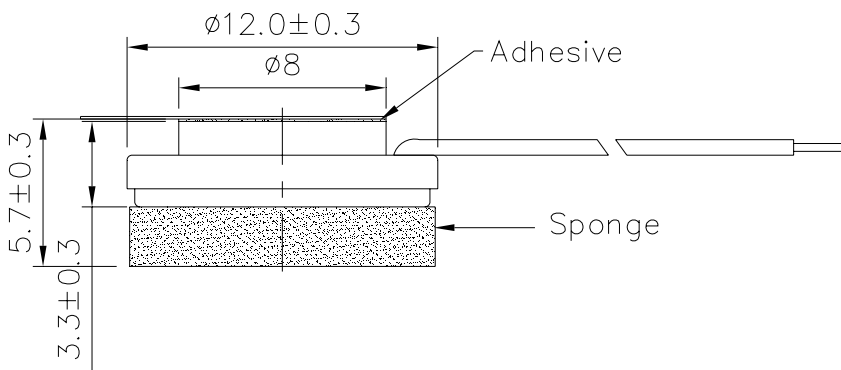
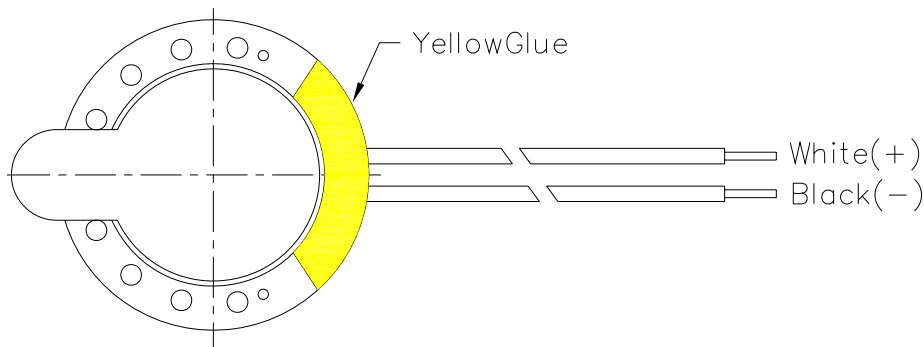
2-4. Impedance Curve

IMPEDANCE MEASUREMENTS: Measurement of Impedance $Z(j\omega)$
ZA: Live Curve Impedance Ω



Mode: $Z(j\omega)$





DIAPHRAGM: Miyar
 CASE: FeAlloy
 WIRE: UL1571 32AWG

TITLE: DYNAMIC SPEAKER		DRAWN: <i>Kitty</i> 2008/02/20	SCALE: 2:1	SHEET: 1 of 1
PART NO. ADK-1208DA-1W3		DESIGNED: R&D OF D.S.	UNITS: mm	
DWC NO. DSE-1078	1 REV	CHECKED:	TOLERANCE	
		APPROVAL:	20~11	± 0.3
		MATERIAL: IRON	10~5	± 0.2
			<4	± 0.1



2. RELIABILITY TESTS

Items.		Specifications
01	High temp. Test	Keep 96 hours at $+70^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
02	Low temp. Test	Keep 96 hours at $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$ and leave 3 hours in normal temperature and then check
03	Humidity test	Keep 96 hours at $+60^{\circ}\text{C}\pm 3^{\circ}\text{C}$ relative humidity 95% and leave 3 hours in normal temperature and then checked.
04	Temp./Humidity cycle	<p>The part shall be subjected 5 cycles. One cycle shall be 12 hours and consist of;</p>
05	Thermal cycle test.	Low temperature: $-30^{\circ}\text{C}\pm 3^{\circ}\text{C}$, temperature: $+70^{\circ}\text{C}\pm 3^{\circ}\text{C}$, cycle: 1 hour/cycle each, and then keep 5 cycles in a room.
06	Vibration	10~200~10Hz sin-wave sweep 15min. 5G(constant) X,Y, Z 3 direction. 2 hours each, total 6 hours.
07	Fix drop test	Fix on jig. Then drop from 152cm height to the concrete floor X,y, z 6 direction. 5 times each, total 30 times.
08	Free drop test	Free drop from 100cm height to the concrete floor X,y, z 6 direction. 1 times each, total 6 times.
09	Rated Power test	Rated Power white noise is applied for 96 hours
10	Max Power test	Max power 1 min on – 2 min off 10 cycles.
11	Terminal strength test	Capable of withstand 1kg load for 30 seconds without resulting in any damage or rejection.
<p>Criterion:</p> <p>After these test , the change of S.P.L shall be within ± 3 dB .</p>		

SOLDERING CONDITION

Recommend using constant branding iron in 30W, and in temperature range $300\pm 10^{\circ}\text{C}$.

Soldering time 2 seconds.